



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

This is to certify that **IBS Technology S.p.A.**

Via Carlo Magni 1/A
21049 Tradate (VA)
ITALY

is qualified to perform welding work within the range of certification of:

Certification level CL2 according to EN 15085-2

Field of application:

- New build of components for railway vehicles
- coolers
- cooling systems
- with design, sale and assembly, purchase and resale

Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23	t = 3 - 12 mm	BW; automatic
	23	t = 3 - 20 mm	FW; automatic
	23	t = 3 - 30 mm	FW; BW: t = 3 - 12mm; manual
	23	t = 15 mm	FW, tube, automatic

(continuation: see reverse)

Responsible welding coordinator: Diego Marino (IWE) born: 25.06.1983
Deputy with equal rights: -
Deputy: Stefano Dipalma (IWP) born: 10.07.1966
Certificate no.: TÜV SÜD/15085/CL2/322/4/10
Valid: from 08.03.2019 to 07.03.2022
Issued on: 09.05.2019
Auditor: WALZER
 General regulations (see reverse)

Certification Body
 Material and Welding Technology

Stangl
 Head of certification body



EQ2891088

Certificate no.: TÜV SÜD/15085/CL2/322/4/10

Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131		D = 50 mm	
141	23 23	t = 1 - 10 mm t = 1.5 - 6 mm	FW, manual BW, manual

Comments:

Following welding coordinators are allowed to conduct welder and operator tests within the scope of this certificate:

Stefano Dipalma

Diego Marino

General regulations

according to EN 15085-2

Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original)
2. Files