



Industrie Service

CERTIFICATE

Welding of railway vehicles and components according to EN 15085-2

TÜV SÜD/15085/CL2/322/10/5

TÜV SÜD Industrie Service GmbH hereby certifies that the welding company

IBS Technology S.p.A.
Via Carlo Magni 1/A
21049 Tradate (VA)
Italy

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity D, P, S

in the range indicated in the annex.

validity: 14.10.2021 until 13.10.2024

München, 14.10.2021
Place and date of issue

Lead auditor: Engineer WALZER



Certification Body
Material and Welding Technology

T. Sack

Dipl.-Ing. SACK
Deputy head of certification body



EQ3058959

TÜV SÜD Industrie Service GmbH, Westendstr. 199, 80686 Munich, Germany



TUV®

TUV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD TÜV SÜD
ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFIKAT ◆ 認證證書 ◆ CERTIFICATE ◆

Scope of the certificate

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23 23 23 23	t = 3 - 12 mm t = 3 - 20 mm t = 3 - 30 mm t = 15 mm D = 50 mm	BW; automatic FW; automatic FW; BW: t = 3 - 12mm; FW, tube, automatic
141	23 23	t = 1 - 10 mm t = 1.5 - 6 mm	FW BW

Area of Application:

- New build of components for railway vehicles
 - coolers
 - cooling systems

Responsible welding coordinator(s):

Diego Marino, IWE

born: 25.06.1983

1st deputy(ies) of the responsible welding coordinator(s):

Stefano Divalma, IWP

born: 10.07.1966

Others deputies:

-

Remarks:

The welding coordinators Diego Marino, Stefano Divalma are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TÜV SÜD/15085/CL2/322/10/5

General provisions:

The current version of the TÜV SÜD Group's testing and certification regulations apply.

