



Industrie Service

# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **IBS TECHNOLOGY S.p.A.**

**Via Carlo Magni 1/A**  
**21049 Tradate (VA)**  
**ITALY**

is qualified to perform welding work within the range of certification of:

**Certification level CL2 according to EN 15085-2**

**Field of application:** • New manufacture of railway parts  
- coolers  
- cooling systems  
- without design and purchase

### Range of certification

Welding process according to DIN EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	23	t = 3 - 10 mm	manual; BW: t = 3 - 12 mm
	23	t = 3 - 12 mm	automatic
	23	t = 3 - 20 mm	FW, automatic
141	23	t = 1 - 10 mm	FW, manual
	23	t = 1.5 - 12 mm	BW, manual

**Responsible welding coordinator:** Claudio Togni (IWT) [external] born: 09.11.1954

**Deputy with equal rights:** -

**Deputy:** Stefano Dipalma (IWP) born: 10.07.1966

**Comments:** see reverse

**Certificate no.:** TÜV SÜD/15085/CL2/322/3/10

**Valid:** from 08.03.2016 to 07.03.2019

**Issued on:** 05.04.2016

**Auditor:** WALZER  
General regulations (see reverse)

**Certification Body**  
Material and Welding Technology

Lecca  
head of certification body



EQ2654844